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10 August 1964

MEMORANDUM FOR:	Chairman,	Technical	Deve.	Lopment	Committee
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THROUGH : Executive Secretary, TDC

SUBJECT : Staff Study - Overrun on 3X-12X Enlarger Contract

REFERENCE

PROBLEM:

25X1A Payment of revised overrun costs incurred by performance of

FACTS:

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Original proposal dated 10 January 1962 from stated preferance for a CPFF contract - the following stated verbatim, the preliminary cost less lens is stated. A "Statement of Cost and Fee on Proposal of 10 January 1962" revised the total estimated cost and fee to 25X1A A CPFF contract was effected as of 15 June 1962, for

DISCUSSION:

During the manufacture of this enlarger, various changes were suggested by the contract monitor and incorporated into the instrument. An initial estimate of cost for the changes was approximately as stated in a letter from on 27 May 1963. A letter dated 25 June 1963 revised this estimate however, to and this was followed by another letter dated 19 July 1962 giving a cost breakdown resulting in a total (grand total) of an evaluation of the cost of the changes incorporated in the instrument was made by the contract monitor on 30 September 1963. The evaluation stated essentially that the costs were more than one would expect for the work accomplished and that is resolving whether the claimed charges are or are not correct it would be quite difficult to make a precise judgement without an auditor's help.

The Office of Logistics has now completed an audit of the contract and has agreed that a cost of is a legitimate settlement fee. Action on this contract through the TDC is now requested for settlement of the overrun.

Declass Review by NIMA / DoD

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It is requested that the amount of the paid to the pai

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Research and Development Project Approval Request

I. Identification

The Plans and Development Staff proposes the modification of the 3X to 12X Magnification Precision Enlarger Model No. PD 1304. This project will cost and is included in the FY-65 Class 700 Detail Sheet under Category TV - Reproduction and Processing Equipment, Improving Design of Existing Printing and Processing Equipment. An additional amount of should be allotted for installation and calibration of the enlarger.

II. Objectives

The proposed modifications will improve the operation of the enlarger both mechanically and electrically, and in addition facilitate its use under darkroom conditions.

III. Background

The mechanical operation of this instrument has been very difficult due to poor design. Electrical components have been troublesome and viewing the projected image on the easel was almost impossible. There is one major recommendation for this instrument and that it its capability to reproduce on-axis enlargements at 3X to 12X magnification. It serves to fill the gap between the capabilities of the VG-1 Enlarger and the 10-20-40X Precision Enlarger. The 3X to 12X enlarger will provide an interim capability for approximately one year at which time it can be replaced with a much more precise, on-axis enlarger now under study at the

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IV. Technical Specifications

Requirements covering the extent of the mechanical and electrical/electronic modifications are as follows:

- a. Redesign of the film transport mechanism
- b. Redesign glass supports for access during cleaning

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- c. Provide a condensor and 45° mirror sliding support
- d. Provide hinged outrigger supports and locks for film spools
- e. Add a simple footage counter for determining x and y frame positions

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- f. Provide a rotating filter holder under the lens
- g. Increase the capacity of electrical/electronic components
- h. Replace film drive motors with stronger ones
- i. Repaint easel surface a flat white with blue limiting tick marks for paper and film registration.
- j. Increase vacuum hold-down by providing larger vacuum pump.

V. Contractor and Financial Arrangements

manufactured the enlarger and is intimately familiar with the problems associated with this instrument. Because of the limited time available
for the necessary modifications, it was decided that this company would
complete the proposed modifications in the least time. No other source has
been considered. The modifications required should be completed in approximately sixty days; therefore, since no research is required, the contract
should be made on a fixed-price basis. To accomplish all of the modifications, a cost of is proposed. The installation and calibration
charge of the per hour is based on three working days (24 hours) which
totals an additional Total cost of the contract should be approximately

VI. Coordination

Conferences were held with personnel of the Production Services Division, NPIC and with personnel of the Development Branch, P&DS/NPIC. Modifications desired therefore provide for a better instrument design.

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VII. Security

This contract has been conducted on an unclassified basis. No change in this status is requested;

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